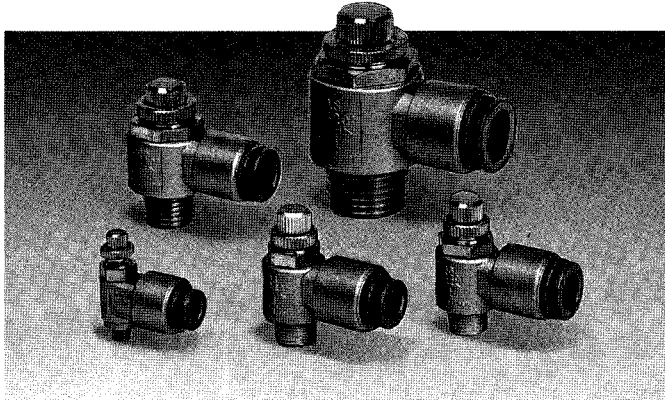


Speed Controller with One-touch Fittings

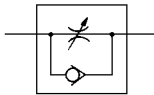
Series AS

Metal Body Elbow Style

RoHS



JIS Symbol

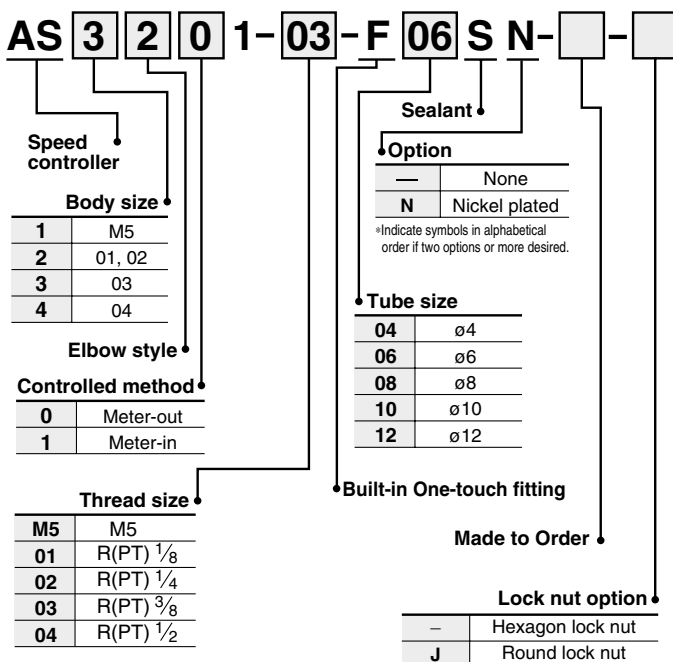


Model

Model	Port size	Applicable tube O.D.					Applicable cylinder bore (mm)
		4	6	8	10	12	
AS12□1-M5	M5	●	●				6, 10, 16, 20
AS22□1-01	R(PT) 1/8		●	●			20, 25, 32
AS22□1-02	R(PT) 1/4		●	●			20, 25, 32, 40
AS32□1-03	R(PT) 3/8			●	●		40, 50, 63
AS42□1-04	R(PT) 1/2				●	●	63, 80, 100

Note 1) ●: Nickel plated model is standard.

How to Order



Speed controller with built-in One-touch fitting for metal body specifications

- Uses flame resistant resin as standard. (UL standard V-0)

Specifications

Proof pressure	1.5MPa
Max. operating pressure	1MPa
Min. operating pressure	0.1MPa
Ambient and fluid temperature	-5 to 60°C
Number of needle rotations	10 turns (8 turns ⁽¹⁾)
Applicable tubes	Nylon, Soft nylon, Polyurethane
Option	Hexagon lock nut, Electroless nickel plated ⁽²⁾

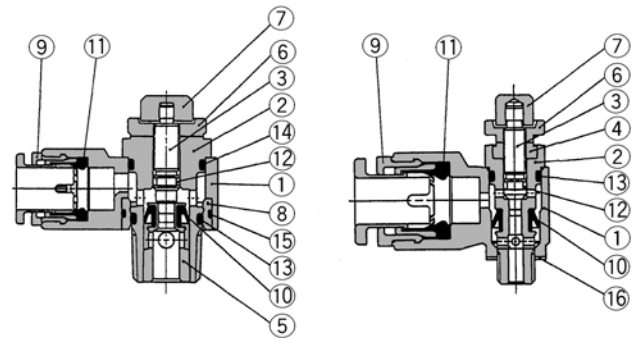
Distinction between meter-out/meter-in types by appearance. They are distinguished by the lock nut.

The lock nut on the meter-out type is zinc chromated while the meter-in type is black zinc chromate plated.

Note 1) M5 size

Note 2) All the brass parts are electroless nickel plated.

Construction



Component Parts

No.	Description	Material	Notes
①	Body A	Zinc alloy	Chromated
②	Body B	Brass	Electroless nickel plated
③	Needle	Brass	Electroless nickel plated
④	Needle guide	Brass	M5: Electroless nickel plated
⑤	Seat ring	Brass	(1)
⑥	Lock nut	Steel	Zinc chromated ⁽²⁾
⑦	Handle	Brass	Electroless nickel plated
⑧	Bushing	PBT	
⑨	Cassette	POM/Stainless steel	
⑩	U packing	NBR	
⑪	Packing	NBR	
⑫	O ring	NBR	
⑬	O ring	NBR	
⑭	O ring	NBR	
⑮	O ring	NBR	
⑯	Gasket	NBR/Stainless steel	Only M5 port

Note 1) *AS2□□1*: Electroless nickel plated

Note 2) Meter-in type: Black zinc chromated

Series AS



EMC-AS_2_1-F-01A-UK

Series AS

Made to Order

1 Lubricant: Vaseline

X12

Ex.) AS1201-M5-F04-X12

2 Grease-free (Seal: Fluorine Coating) + Throttle Valve (Without Check Valve)

X21

Ex.) AS1201-M5-F04-X21

Note 1) Not particle-free

Note 2) Throttle valve is only compatible with the part no. of the meter-out type.

3 Throttle Valve (Without Check Valve)

X214

Ex.) AS1201-M5-F04-X214

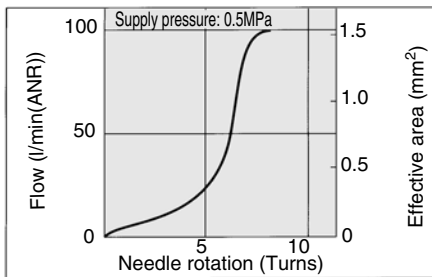
Note) Throttle valve is only compatible with the part no. of the meter-out type.

Flow/Effective area

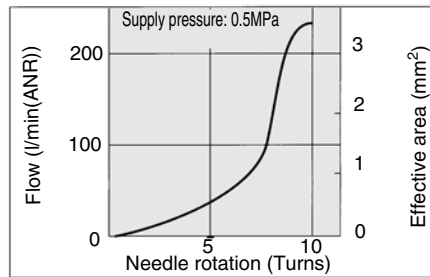
Model		AS12□1-M5	AS22□1-01	AS22□1-02		AS32□1-03		AS42□1-04	
Tube O.D		ø4, ø6	ø6, ø8	ø6	ø8	ø8	ø10	ø10	ø12
Controlled (Free) flow	Flow (l/min (ANR))	100	230	390	460	790	920	1580	1710
	Effective area (mm ²)	1.5	3.5	6	7	12	14	24	26

Needle Valve/Flow Characteristics

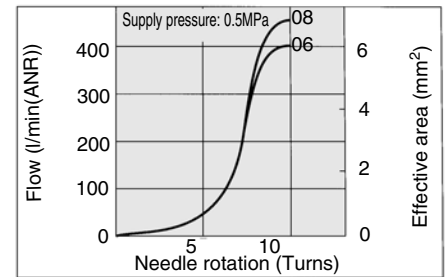
AS12□1



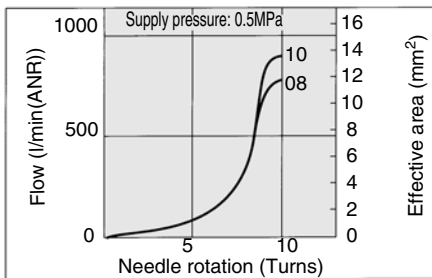
AS22□1-01



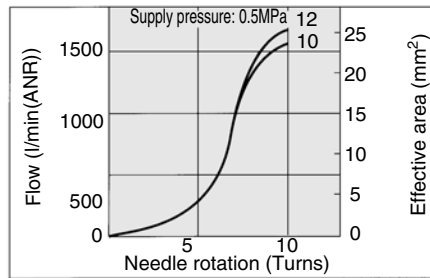
AS22□1-02



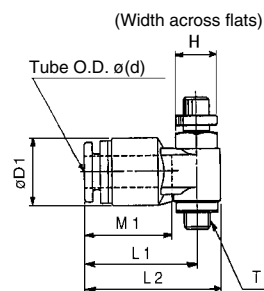
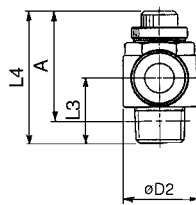
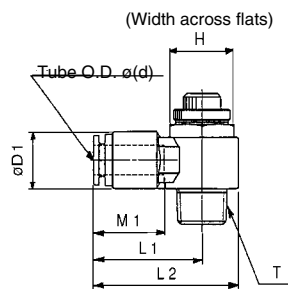
AS32□1



AS42□1



Dimensions






Model	Applicable tube O.D. ød	T	H	D1	D2	L1	L2	L3	L4		A ⁽¹⁾		M1	Weight (g)
									MAX	MIN	MAX	MIN		
AS12□1-M5-F04	4	M5	8	13	9	21	25.5	11.2	28.3	25.5	25	22.2	16	12.7
AS12□1-M5-F06	6					21.5	26						17	12.5
AS22□1-01-F06S	6	R (PT) ^{1/8}	12	15.5	14.6	26.6	33.9	14.7	35.5	30.5	32.4	27.4	17	33.7
AS22□1-01-F08S	8												18.5	30.7
AS22□1-02-F06S	6	R (PT) ^{1/4}	17	15.5	19.5	28.7	38.5	17.7	40.3	35.3	34.8	29.8	17	56.3
AS22□1-02-F08S	8												18.5	52.1
AS22□1-02-F10S	10												21	56.2
AS22□1-02-F10S	10												27.4	21
AS32□1-03-F08S	8	R (PT) ^{3/8}	19	18.2	24.3	32.7	44.9	20.1	45.8	40.8	40.6	35.6	18.5	92.9
AS32□1-03-F10S	10					33.3	45.5						21	87.6
AS42□1-04-F10S	10	R (PT) ^{1/2}	24	22.3	28.5	36.1	50.4	25.5	54.7	49.7	47.4	42.4	21	153.8
AS42□1-04-F12S	12												22	145.5

Note 1) Reference dimensions of thread M5, R (PT) after being screwed in

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) ¹⁾, and other safety regulations.

-  **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

- 1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
- ISO 10218-1: Manipulating industrial robots - Safety.
etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. ²⁾ Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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